

# Work Order ID 55948

Monday, February 08, 2010 10:23:15 AM

Page 1

Item ID: D3467-1

Accept

Setup Start

Revision ID:

Stop

Item Name: Cover Plate LH

Start Date: 2/8/2010 Start Qty: 4.00

Cust Item ID:

Required Date: 2/12/2010 Req'd Qty: 4.00

Customer:

Reference:

Approvals: Process Plan: MF Date: 10-2-8 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D3467	Rev C
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170

0.00



Small Fab

Memo

0.00

Small Fab

PULL FROM STOCK D3467-1 X 4

B 26628

B \_\_\_\_\_ X2

REWORK HOLE SIZE ACCORDING TO DWG REV C  
DEBUR

⇒ M-L 10/01/08

180

QC5- Inspect part completeness to step on W/O 0.00



QC

Memo

0.00

Quality Control

⇒ 8.10/02/09

(X3)

(3X)

(3X)

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Monday, February 08, 2010 10:23:15 AM

Page 2

Item ID: D3467-1

Accept

Revision ID:

Item Name: Cover Plate LH

Start Date: 2/8/2010 Start Qty: 4.00

Required Date: 2/12/2010 Req'd Qty: 4.00



Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
190 		0.00	153						
Packaging	Memo	0.00				10-2-9		50	(30)
Packaging	ID AND STOCK UNDER NEW BATCH NUMBER								
200 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

10/02/11

mk  
10-2-09

# Picklist Print

Monday, February 08, 2010 10:23:14 AM

Page 1  
1

Work Order ID: 55948



Parent Item: D3467-1

Parent Item Name: Cover Plate LH

Start Date: 2/8/2010

Required Date: 2/12/2010

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3467-1

Manufactured

No

Each

4.0000

4.0000



Cover Plate LH

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

4

26629 ✓

3

34093

1

3X m.f. 10/01/08

## List Lots

Monday, February 08, 2010 10:15:59 AM

Page 1 of 1

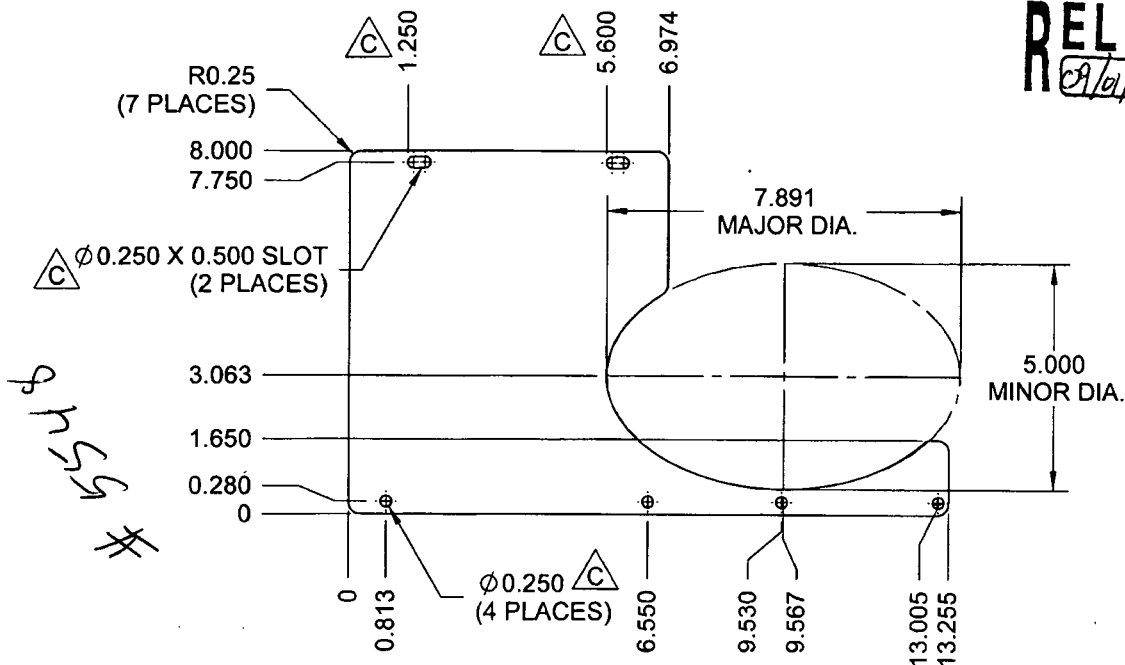
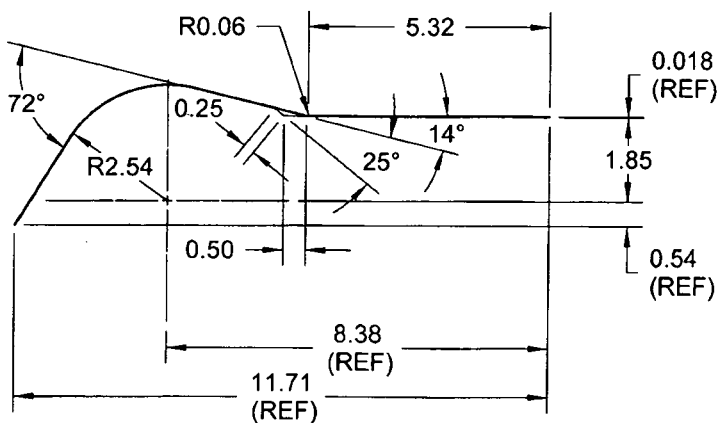
55948

Criteria : Item ID: d3467-1 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
D3467-1 Cover Plate LH	Main Warehouse ST	26629 ✓	12/5/2009	3.0000		QC21	
	Main Warehouse ST	34093	12/5/2009	1.0000		QC21	
Total:				4.0000			

**DART**

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3467	REV. C SHEET 6 OF 15
DATE 08.12.19		TITLE SHROUD ASSEMBLY	SCALE 1:4

**RELEASED**  
*09/01/30 M***D3467-1F COVER PLATE FLAT PATTERN****D3467-1 L/H COVER  
PLATE ISOMETRIC VIEW,  
D3467-2 R/H COVER  
PLATE (OPPOSITE)  
SCALE 1:8****NOTES:**

- 1) MATERIAL: AISI 304/316 SS SHEET PER MIL-S-5059 (ANNEALED) 2B FINISH  $\triangle$   
OR AMS 5513/5524, 26 GAUGE SS (0.018 THICK)  
(REF. DART SPEC. M304S26GA)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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